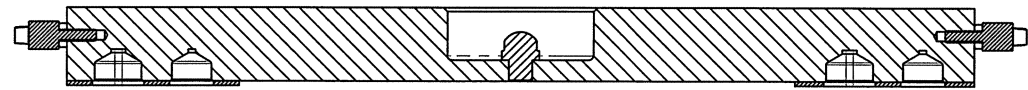
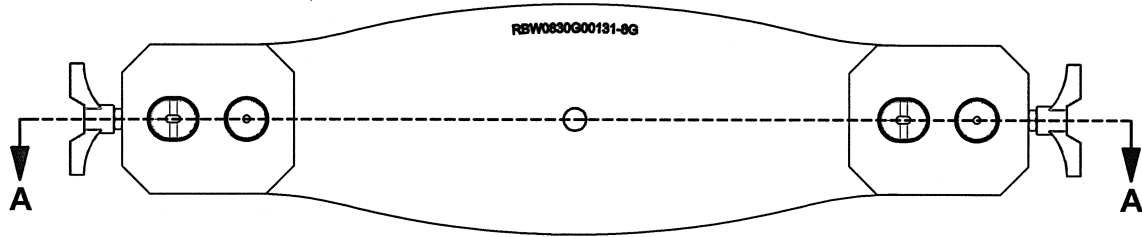


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW0830G00131-8G-1	JACKING ADAPTER
-2	1	RBW0830G00131-8G-2	MOUNTING PIN
-3	1	RBW0830G00131-8G-3	LEFT HAND PAD
-4	1	RBW0830G00131-8G-4	RIGHT HAND PAD
5	2	MS35649-2312	CAD. PLATED STEEL HEX NUT 5/16"-18 X 0.217" HT.
6	2	McMaster#65035K370 OR EQUIV.	NYLON TWO ARM KNOB 5/16"-18 X 1" STEEL STUD LG. X 3" HEAD WD.



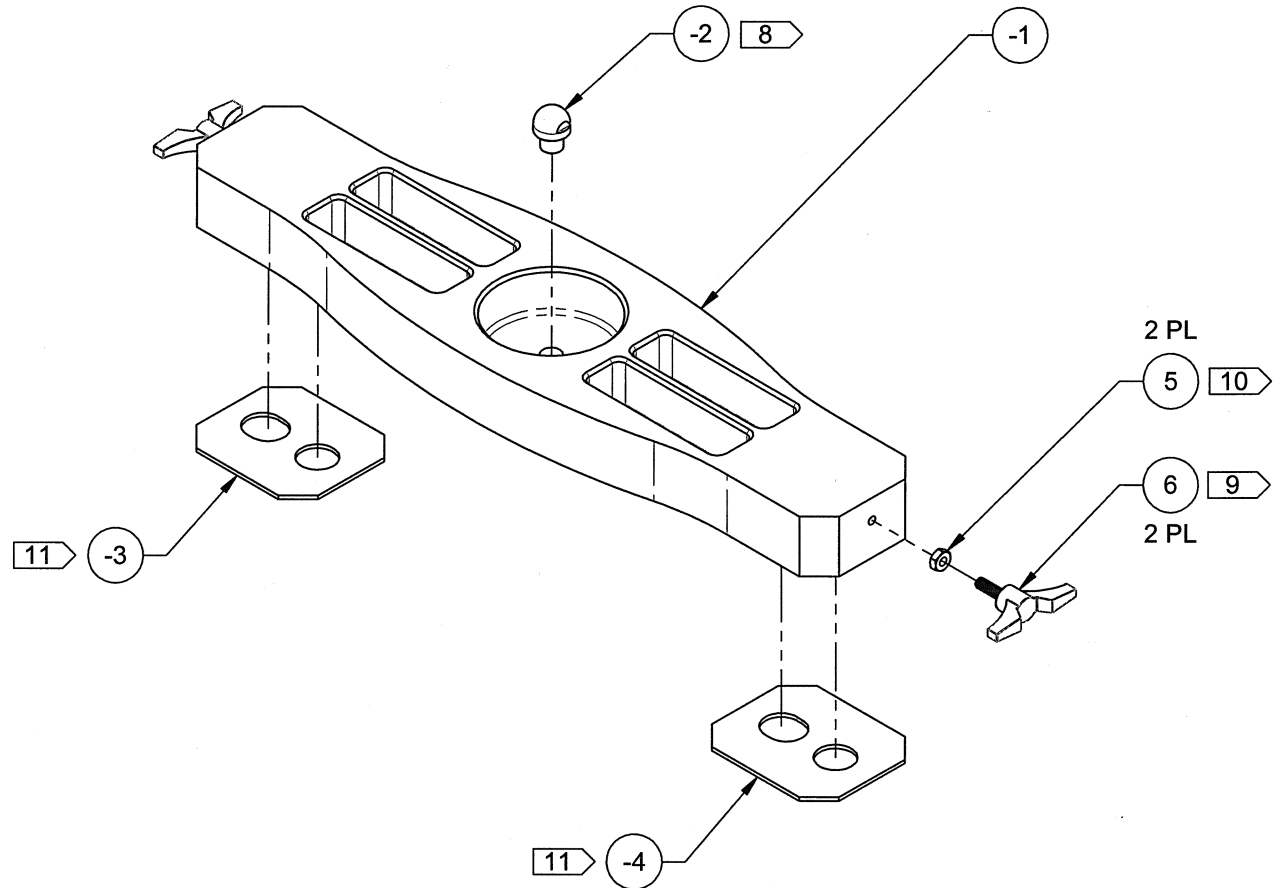
SECTION A-A



RBW0830G00131-8G JACKING BRACKET

12

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -2 WITH ITEM -1, AND REMOVE EXCESS
 - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 6 THEN ASSEMBLE WITH ITEMS -1 AND 5, AND REMOVE EXCESS
 - 10) INSTALL ITEM 5 HAND TIGHT
 - 11) APPLY INSTANT ADHESIVE LOCTITE 495 ON THE SURFACES OF ITEMS -3 AND -4, THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS
 - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	19-836	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW0830G00131-8G	SHEET 1 OF 5
APPROVED		TITLE	SCALE
		JACKING BRACKET	NTS
DATE	2019-08-06	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8

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D

C

B

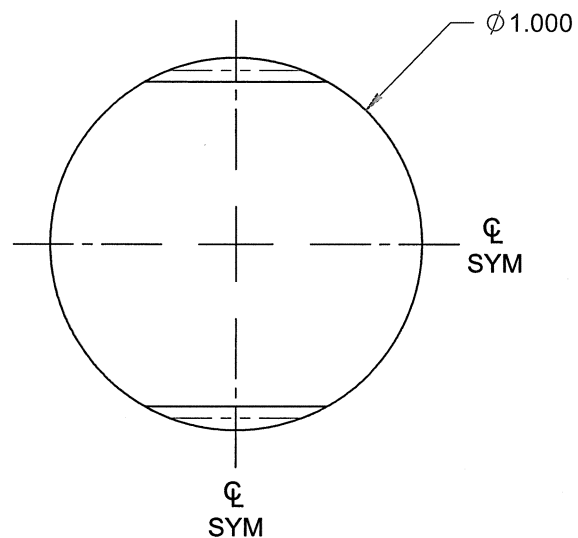
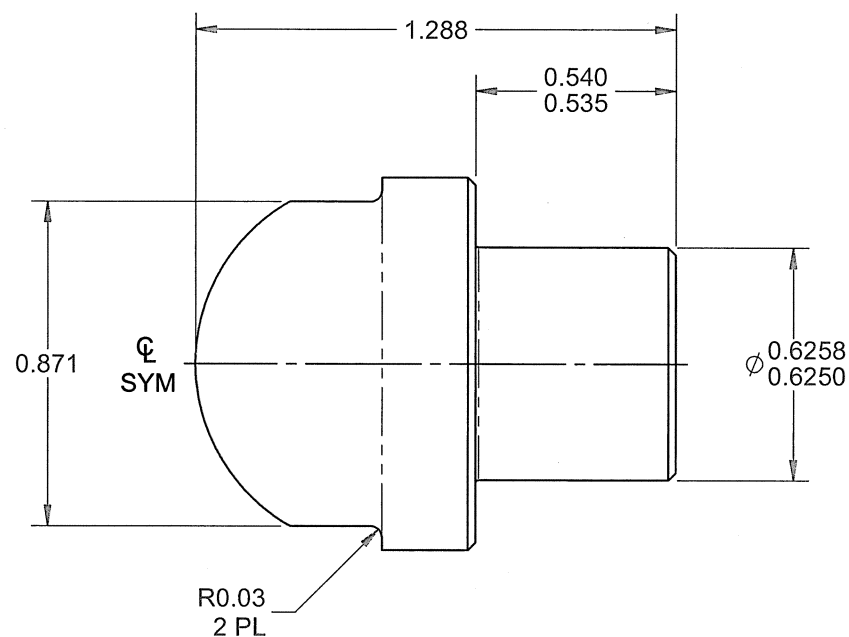
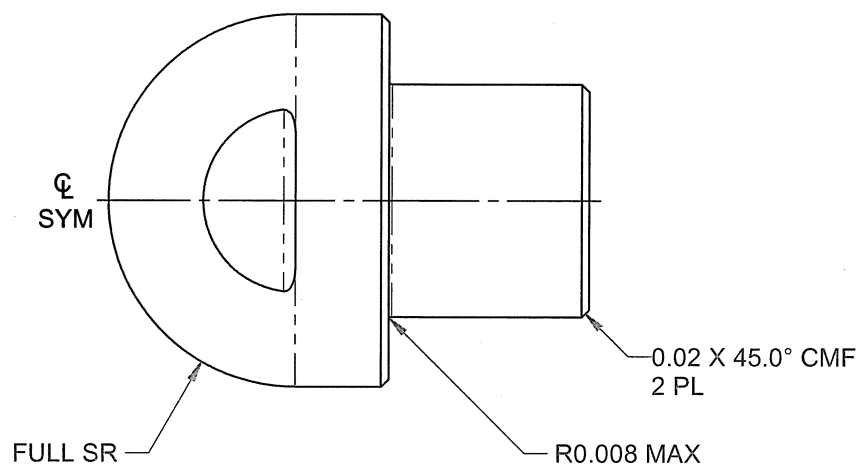
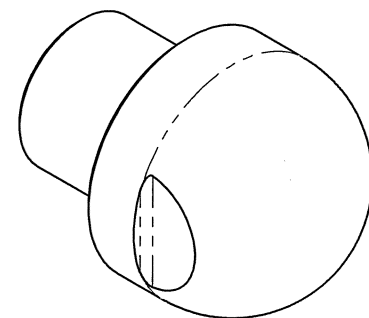
A

D

C

B

A

**RBW0830G00131-8G-2 MOUNTING PIN**

8

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) DIMENSIONS MUST BE MET AFTER PLATING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	FK	RBW0830G00131-8G	SHEET 3 OF 5
APPROVED		TITLE	SCALE
		JACKING BRACKET	NTS
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